

1

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RevNo

Revision note

Date

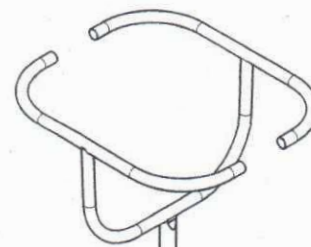
Signature

Checked

### ABLIS Basin Carrier Design

**Specifications:**

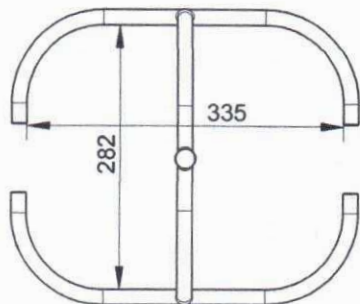
- Stainless Steel Grade: 304
- Polish Finish: Mirror Finish Tube 600 - 800 Grit Wet Cut Finish
- Stainless Steel Flush Capped Ends.
- Caster Attachment Screws Tightened.
- No Dirt on SS Finish.
- No Burrs.
- No Porous Weld Seams.
- All Weld seams polished.



Top Made from  $\varnothing 16\text{mm}$  ST.ST. CHS

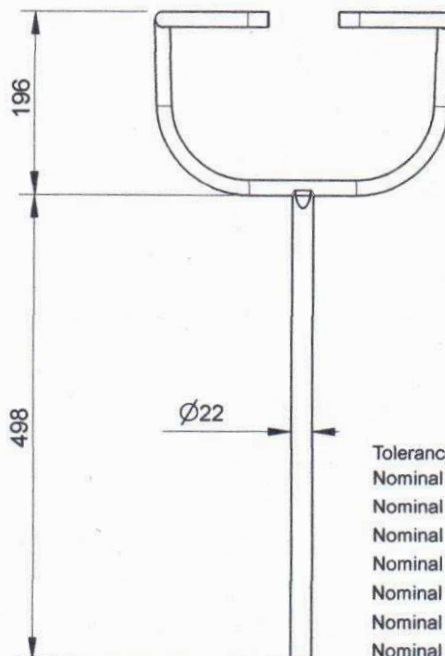
All Tube Ends Capped Off and Polished

Stem Made from  $\varnothing 22$  ST.ST CHS



**Internal Dimension Given.**

Production Jig Used to Form  $\varnothing 16\text{mm}$  Stainless Steel Tube



Tolerances Unless Otherwise Stated:  
 Nominal Size: 0-6mm Deviation:  $\pm 0.1$   
 Nominal Size: >6-30mm Deviation:  $\pm 0.2$   
 Nominal Size: >30-120mm Deviation:  $\pm 0.3$   
 Nominal Size: >120-400mm Deviation:  $\pm 0.5$   
 Nominal Size: >400-1000mm Deviation:  $\pm 0.8$   
 Nominal Size: >1000-2000mm Deviation:  $\pm 1.2$   
 Nominal Size: >2000-4000mm Deviation:  $\pm 2.0$

Quantity: 1

#### Basin Carrier Holder

Drawn by: Noel Muldowney

Approved by:

#### BC-002 Basin Carrier Holder

Date: 17 Dec 2017

Scale: 1:8

Unless other specified:  
 Dimensions are in millimeters.  
 Surface Finish:  
 Tolerances  
 Linear:  
 Formed tubular parts  $\pm 1.0$  mm

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DWG NO.: BC-002

Revision: 0

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RevNo

Revision note

Date

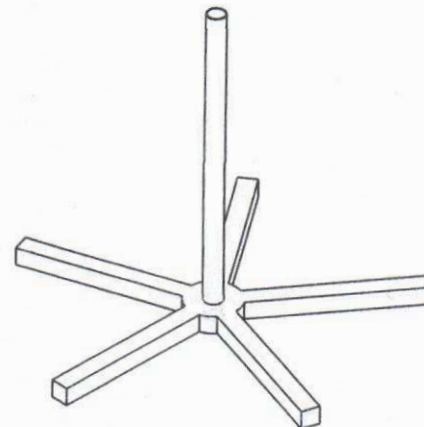
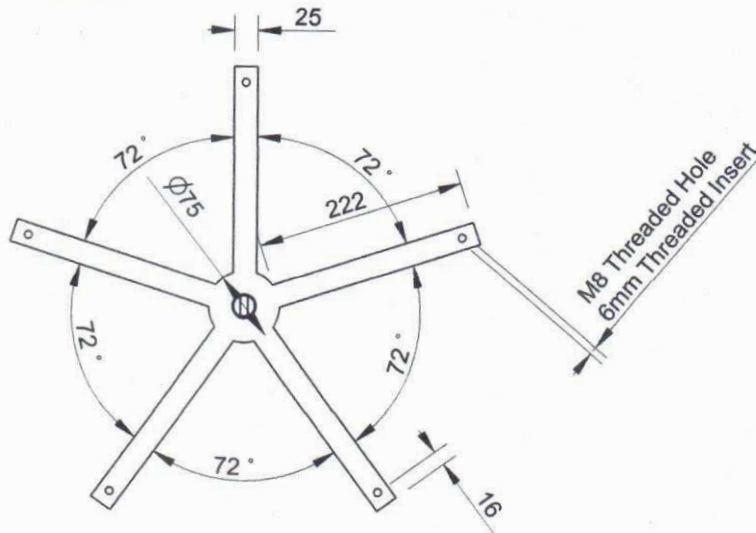
Signature

Checked

### ABLIS Basin Carrier Design

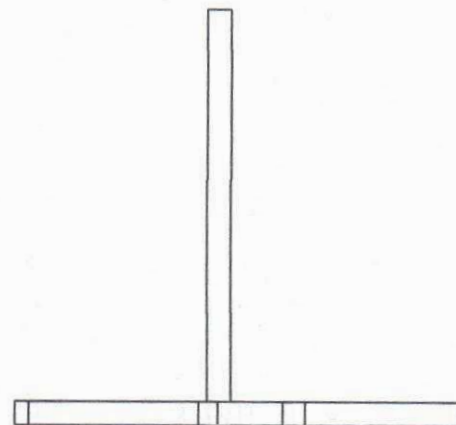
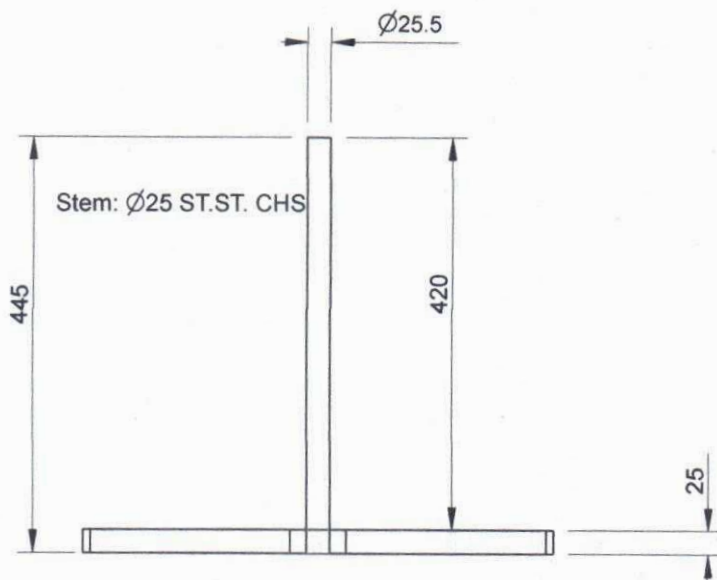
**Specifications:**

- Stainless Steel Grade: 304
- Polish Finish: Mirror Finish Tube 600 - 800 Grit Wet Cut Finish
- Stainless Steel Flush Capped Ends.
- Caster Attachment Screws Tightened.
- No Dirt on SS Finish.
- No Burrs.
- No Porous Weld Seams.
- All Weld seams polished.



All Leg Ends Capped Off and Polished Stainless Steel (x5)

Tolerances Unless Otherwise Stated:  
 Nominal Size: 0-6mm Deviation: ± 0.1  
 Nominal Size: >6-30mm Deviation: ± 0.2  
 Nominal Size: >30-120mm Deviation: ± 0.3  
 Nominal Size: >120-400mm Deviation: ± 0.5  
 Nominal Size: >400-1000mm Deviation: ± 0.8



Legs: 25 x 25 ST. ST. SHS

Quantity: 1

**ABLIS Basin Carrier Base**

Drawn by:  
Noel Muldowney

Approved by:

**BC-001 Basin Carrier Base**

Date  
17 Dec 2017

Scale  
1:8

Unless other specified:  
 Dimensions are in millimeters.  
 Surface Finish:  
 Tolerances  
 Linear: Angular:  
 Formed tubular parts ± 1.0 mm

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DWG NO.: BC-001

Revision: 0

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